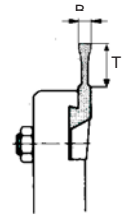


**Messer links zu Halter GH / lames à g. p. porte-lames GH / Blades left for holder GH**

3.744GN29	Länge Msrer	Breite	Tiefe/prof.	Tiefe / prof./depth	GN		GT	
Grösse	longueur	largeur	normal	extra tief/deep	normal	tief/deep	extra tief/deep	
dimension	lame	width	normale	extra grande	prof. normale	CHF	prof. ext. grande	CHF
dimensions	blade length	+0/-0.5	T	T	Best.Nr./no.cde./order no.		Best.Nr./no.cde./order no.	
1	25	3	11	16	3744. 110	25.90	3744. 130	28.80
2	32	3.5	14	19	3744. 390	34.10	3744. 410	37.30
3	41	4	17	24	3744. 550	44.00	3744. 570	48.50
4	50	4.5	23.5	33.5	3744. 690	58.00	3744. 710	65.00
5	60	5.5	30	40	3744. 830	73.00	3744. 850	81.20

**3744.. GN/GT**  
Kobalt/cobalt



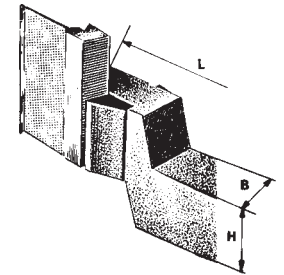
Typ G (links)

**Abstechstahlhalter GHS**  
für schwierige Verhältnisse  
(alte Drehbänke mit Lager-  
spiel) für Messer GN

**Porte-lames GHS**  
p. des conditions difficiles  
(tours vieux avec trop de jeux  
dans les roulements) pour des  
lames GN

**Cut-of holder GHS**  
for difficult conditions  
(old turning lathes with back  
lash) for blade GN

**3744.. GHS**



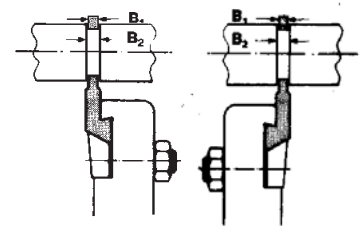
3.744GHS29	Grösse Messer	Spitzenhöhe	GHS			CHF	
Grösse	Size blade	hight to centers	rechts/à droite				
dimension	Dimension	hauteur	H	B	L		
size	lame	pointe	Best.Nr./no.cde./order no.			CHF	
1	1	13-12	16	12	120	3744. 170	92.70
2	2	15-14	20	15	140	3744. 450	107.20
3	3	17-16	25	18	160	3744. 610	130.10
4	4	19-18	30	21	180	3744. 750	157.60

**Seegerringnutmesser FSE**  
für Seegerringeinstiche  
nach DIN 472 zu verwenden  
mit Halter FH

**Lames cobalt FSE p.an-  
neaux circlips Seeger**  
Selon DIN 472 appli-  
quer avec porte-lames FH

**Blade FSE for Seeger  
ring slots**  
according DIN 472 applicable  
with holder FH

**3744.. FSE**  
kobalt/cobalt



Halter Typ F  
Messer Typ FSE  
(rechts)

Halter Typ G  
Messer Typ GSE  
(links)

à droite/right

à gauche/left

Ringbreite	Für Nutenbreite	FSE Grösse/size 1	FSE Grösse/size 2	FSE Grösse/size 3	FSE Grösse/size 4	3.744FSE29			
largeur d'anneau	plageur d rainures	rechts/à droite/right	rechts/à droite/right	rechts/à droite/right	rechts/à droite/right				
with of rings	for width of slots	FSE Dimension 1	CHF FSE Dimension 2	CHF FSE Dimension 3	CHF FSE Dimension 4				
B1	B2-H13	Best.Nr./no.cde./order no.	Best.Nr./no.cde./order no.	Best.Nr./no.cde./order no.	Best.Nr./no.cde./order no.				
0.8	0.9	3744. 240	28.40	3744. 250	28.40	3744. 372	34.10	3744. 380	44.00
1	1.1	3744. 241	28.40	3744. 270	28.40	3744. 373	34.10	3744. 381	44.00
1.2	1.3	3744. 242	28.40	3744. 290	28.40	3744. 374	34.10	3744. 382	44.00
1.5	1.6	3744. 243	28.40	3744. 310	28.40	3744. 375	34.10	3744. 383	44.00
1.75	1.85	3744. 244	28.40	3744. 330	28.40	3744. 376	34.10	3744. 384	44.00
2	2.15	3744. 245	28.40	3744. 350	28.40	3744. 377	34.10	3744. 385	44.00
2.5	2.65			3744. 370	28.40	3744. 378	34.10	3744. 386	44.00
3	3.15					3744. 379	34.10	3744. 387	44.00
4	4.15							3744. 388	44.00

Messer GSE(links) sowie andere Schneidstoffe auf Anfrage / lame GSE(à gauche) et d'autres nuances sur demande

Blades GSE(left) as well as other cutting materials on request

**Gewindestähle K und L / Porte-lames p. fileter K et L / Screw plate K and L**

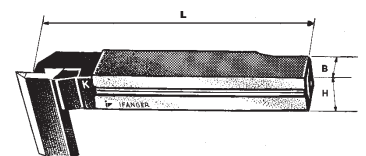
3.745KH29	Grösse Messer	Spitzenhöhe	KH 55/60 °			LH 55/60 °		CHF
Grösse	Dimension	hight to centers	rechts/à droite/right			links/à gauche/left		
dimension	lame	hauteur	H	B	L	Best.Nr./no.cde..	Best.Nr./no.cde..	
dimensions	size blades	pointe	order no.			order no.		
0	0/1	13-10	16	12	100	3745. 050	3745. 060	98.90
1	0/1	17-14	18	15	110	3745. 200	3745. 220	107.20
2	2	22-18	20	18	140	3745. 350	3745. 360	120.00
3	3	27-23	25	22	160	3745. 550	3745. 560	142.50
4	4	33-28	32	25	180	3745. 700	3745. 720	184.70
5	5	37-34	36	28	200	3745. 750	3745. 760	231.10

Messer 55/60 ° normal  
breit, max. Steigung =  
Messerbreite

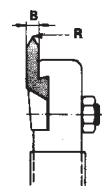
**Lames 55/60 ° largeur  
normale, pas maximal =  
largeur**

Blades 55/60 ° normal  
width, pitch = width of  
blade

**3745.. KH & LH**



**3745.. K60/55**



Typ K (rechts)

à droite/right

Gewinde	Grösse	0/1	2	3	4	5	dimension/size	
Thread	Länge	40	50	60	70	80	longueur/length	
filetage	max.Steigung	2.5	3	3.5	4.5	5.5	pas max./max. pitch	
55 °	Best.Nr.	3745. 100	3745. 250	3745. 450	3745. 600	3745. 760	no.de cde.	order no.
	CHF	25.20	32.60	42.00	54.30	67.10	CHF	
60 °	Best.Nr.	3745. 150	3745. 300	3745. 500	3745. 650	3745. 770	no.de cde.	order no.
	CHF	25.20	32.60	42.00	54.30	67.10	Fr.	3.745K6029

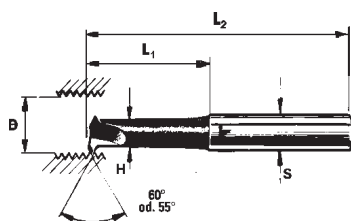
Messer L links auf Anfrage / lames L à gauche sur demande/left blades on request

**3747G55..**

Innen-Spitzgewinde-  
stähle 55°

*Burins pour filetage  
intérieure 55°*

Chisels for internal  
threading 55°



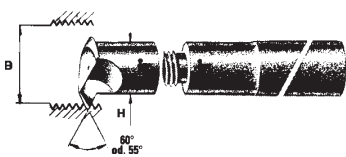
Grösse dimension dimensions	B	H	S-h7	L1	L2	A rechts A à droite/right		B links B à gauche/left		CHF
						Best.Nr./order no. no.de cde.	Best.Nr./order no. no.de cde.	Best.Nr./order no. no.de cde.	Best.Nr./order no. no.de cde.	
000	5	2.6	8	15	46	3747G55. 050	3747G55. 070	3747G55. 090	3747G55. 110	25.60
00	6.5	3.5	8	20	50	3747G55. 090	3747G55. 110	3747G55. 130	3747G55. 170	25.60
0-N	9	4.8	8	26	52	3747G55. 130	3747G55. 170	3747G55. 150	3747G55. 190	27.40
0-T	9	4.8	8	31	64	3747G55. 150	3747G55. 190	3747G55. 210	3747G55. 250	29.20
1-N	11	6	8	28	56	3747G55. 210	3747G55. 250	3747G55. 230	3.747G55 270	29.20
1-T	11	6	8	34	70	3747G55. 230	3.747G55 270	3747G55. 290	3747G55. 330	35.10
2-N	13	7.5	8	..	64	3747G55. 290	3747G55. 330	3747G55. 310	3747G55. 350	35.10
2-T	13	7.5	8	..	80	3747G55. 310	3747G55. 350			40.00

**3747G55..**

Köpfe für Innenge-  
winden 55°

*Têtes pour filetage  
intérieure 55°*

Heads for internal  
threading 55°



Grösse dimension dimensions	B	H	Schaftgewinde* filetage tige* thread shank*	A rechts A à droite/right		B links B à gauche/left		CHF
				Best.Nr./order no. no.de cde.	Best.Nr./order no. no.de cde.	Best.Nr./order no. no.de cde.	Best.Nr./order no. no.de cde.	
3	17	10	M6	3747G55. 370	3747G55. 390	3747G55. 410	3747G55. 430	32.70
4	21	12	M8	3747G55. 410	3747G55. 430	3747G55. 450	3747G55. 470	41.10
5	24	14	M10x20G/"	3747G55. 450	3747G55. 470	3747G55. 490	3747G55. 510	50.80
6	28	16.3	M12x20G/"	3747G55. 490	3747G55. 510	3747G55. 530	3747G55. 550	61.70
7	31	18.3	M14x20G/"	3747G55. 530	3747G55. 550	3747G55. 570	3747G55. 590	75.50
8	34	20	M15x20G/"	3747G55. 570	3747G55. 590	3747G55. 610	3747G55. 630	91.30
9	37	22	M15x20G/"	3747G55. 610	3747G55. 630	3747G55. 650	3747G55. 670	114.00
10	42	25	M18x20G/"	3747G55. 650	3747G55. 670	3747G55. 690	3747G55. 710	146.40
11	50	30	M21x14G/"	3747G55. 690	3747G55. 710			190.30

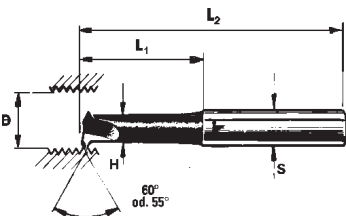
\* Schäfte siehe Art. Nr. 3747SCH.. / tiges voir art.no 3747SCH../consult order no. 3747SCH..

**3747G60..**  
kobalt/cobalt

Innen-Spitzgewinde-  
stähle 60°

*Burins pour filetage  
intérieure 60°*

Chisels for internal  
threading 60°



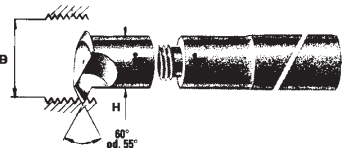
Grösse dimension dimensions	B	H	S-h7	L1	L2	A rechts A à droite/right		B links B à gauche/left		CHF
						Best.Nr./order no. no.de cde.	Best.Nr./order no. no.de cde.	Best.Nr./order no. no.de cde.	Best.Nr./order no. no.de cde.	
000	5	2.6	8	15	46	3747G60. 050	3747G60. 070	3747G60. 090	3747G60. 110	25.60
00	6.5	3.5	8	20	50	3747G60. 090	3747G60. 110	3747G60. 130	3747G60. 170	25.60
0-N	9	4.8	8	26	52	3747G60. 130	3747G60. 170	3747G60. 150	3747G60. 190	27.40
0-T	9	4.8	8	31	64	3747G60. 150	3747G60. 190	3747G60. 210	3747G60. 250	29.20
1-N	11	6	8	28	56	3747G60. 210	3747G60. 250	3747G60. 230	3747G60. 270	29.20
1-T	11	6	8	34	70	3747G60. 230	3747G60. 270	3747G60. 290	3747G60. 330	35.10
2-N	13	7.5	8	..	64	3747G60. 290	3747G60. 330	3747G60. 310	3747G60. 350	35.10
2-T	13	7.5	8	..	80	3747G60. 310	3747G60. 350			40.00

**3747G60..**

Köpfe für Innenspitze-  
winde 60°

*Têtes pour filetage  
intérieure 60°*

Heads for internal  
threading 60°



Grösse dimension dimensions	B	H	Schaftgewinde* filetage tige* thread shank*	A rechts A à droite/right		B links B à gauche/left		CHF
				Best.Nr./order n no.de cde.	Best.Nr./order no.de cde.	Best.Nr./order no.de cde.	Best.Nr./order no.de cde.	
3	17	10	M6	3747G60. 370	3747G60. 390	3747G60. 410	3747G60. 430	32.70
4	21	12	M8	3747G60. 410	3747G60. 430	3747G60. 450	3747G60. 470	41.10
5	24	14	M10x20G/"	3747G60. 450	3747G60. 470	3747G60. 490	3747G60. 510	50.80
6	28	16.3	M12x20G/"	3747G60. 490	3747G60. 510	3747G60. 530	3747G60. 550	61.70
7	31	18.3	M14x20G/"	3747G60. 530	3747G60. 550	3747G60. 570	3747G60. 590	75.50
8	34	20	M15x20G/"	3747G60. 570	3747G60. 590	3747G60. 610	3747G60. 630	91.30
9	37	22	M15x20G/"	3747G60. 610	3747G60. 630	3747G60. 650	3747G60. 670	114.00
10	42	25	M18x20G/"	3747G60. 650	3747G60. 670	3747G60. 690	3747G60. 710	146.40
11	50	30	M21x14G/"	3747G60. 690	3747G60. 710			190.30

\* Schäfte siehe Art. Nr. 3747SCH.. / tiges voir art.no 3747SCH../consult order no. 3747SCH..