



**Vollhartmetall-Spiralbohrer flexibel einsetzbar mit hoher Prozesssicherheit 3 / 5 x Dc mit Innenkühlung**

- Schaftform: DIN 6535 HA (Akt.), DIN 6535 HE auf Anfrage
- Hartmetall/Beschichtung: WJ30RE(TIALN)
- Spitzenwinkel: 140 °

**Forets hélicoidaux en MD applicati-on flexible à haute sécurité du processus 3 / 5 x Dc arrosage interne**

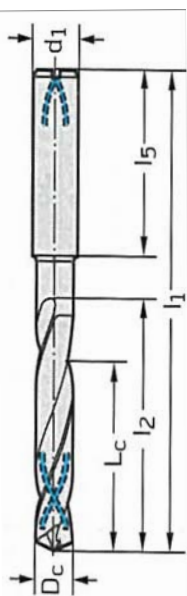
- Géométrie de la tige DIN 6535 HA, selon DIN 6535HE sur demande
- Métal dur/Revêtement: WJ30RE(TIALN)
- angle de la pointe: 140 °

**4361V17..  
3 x Dc**



Dc	d1	I5	I1	lc	Best.Nr.4361V17..	CHF	Dc	d1	I5	I1	lc	Best.Nr.4361V17..	CHF	Dc	d1	I5	I1	lc	Best.Nr.4361V17..	CHF
h6					no.cde./ord.no.		h6					no.cde./ord.no.		h6					no.cde./ord.no.	
3.00	6	36	62	14	4361V17.0300	33.95	6.60	8	36	79	24	4361V17.0660	40.75	10.80	12	45	102	40	4361V17.1080	64.65
3.10	6	36	62	14	4361V17.0310	33.95	6.70	8	36	79	24	4361V17.0670	40.75	11.00	12	45	102	40	4361V17.1100	64.65
3.20	6	36	62	14	4361V17.0320	33.95	6.80	8	36	79	24	4361V17.0680	40.75	11.10	12	45	102	40	4361V17.1120	64.65
3.25	6	36	62	14	4361V17.0325	33.95	7.00	8	36	79	24	4361V17.0700	40.75	11.20	12	45	102	40	4361V17.1120	64.65
3.30	6	36	62	14	4361V17.0330	33.95	7.10	8	36	79	29	4361V17.0710	40.75	11.30	12	45	102	40	4361V17.1120	64.65
3.40	6	36	62	14	4361V17.0340	33.95	7.20	8	36	79	29	4361V17.0720	40.75	11.40	12	45	102	40	4361V17.1140	64.65
3.50	6	36	62	14	4361V17.0350	33.95	7.30	8	36	79	29	4361V17.0730	40.75	11.50	12	45	102	40	4361V17.1150	64.65
3.60	6	36	62	14	4361V17.0360	33.95	7.40	8	36	79	29	4361V17.0740	40.75	11.70	12	45	102	40	4361V17.1170	64.65
3.65	6	36	62	14	4361V17.0365	33.95	7.50	8	36	79	29	4361V17.0750	40.75	11.80	12	45	102	40	4361V17.1180	64.65
3.70	6	36	62	14	4361V17.0370	33.95	7.60	8	36	79	29	4361V17.0760	40.75	11.90	12	45	102	40	4361V17.1190	64.65
3.80	6	36	66	17	4361V17.0380	33.95	7.70	8	36	79	29	4361V17.0770	40.75	12.00	12	45	102	40	4361V17.1190	64.65
3.90	6	36	66	17	4361V17.0390	33.95	7.80	8	36	79	29	4361V17.0780	40.75	12.10	14	45	107	43	4361V17.1200	88.30
4.00	6	36	66	17	4361V17.0400	33.95	7.90	8	36	79	29	4361V17.0790	40.75	12.20	14	45	107	43	4361V17.1200	88.30
4.10	6	36	66	17	4361V17.0410	33.95	8.00	8	36	79	29	4361V17.0800	40.75	12.25	14	45	107	43	4361V17.1225	88.30
4.20	6	36	66	17	4361V17.0420	33.95	8.10	10	40	89	35	4361V17.0810	47.55	12.30	14	45	107	43	4361V17.1230	88.30
4.30	6	36	66	17	4361V17.0430	33.95	8.20	10	40	89	35	4361V17.0820	47.55	12.50	14	45	107	43	4361V17.1250	88.30
4.40	6	36	66	17	4361V17.0440	33.95	8.30	10	40	89	35	4361V17.0830	47.55	12.70	14	45	107	43	4361V17.1250	88.30
4.50	6	36	66	17	4361V17.0450	33.95	8.40	10	40	89	35	4361V17.0840	47.55	12.80	14	45	107	43	4361V17.1250	88.30
4.60	6	36	66	17	4361V17.0460	33.95	8.50	10	40	89	35	4361V17.0850	47.55	13.00	14	45	107	43	4361V17.1300	88.30
4.65	6	36	66	17	4361V17.0465	33.95	8.60	10	40	89	35	4361V17.0860	47.55	13.10	14	45	107	43	4361V17.1300	88.30
4.70	6	36	66	17	4361V17.0470	33.95	8.70	10	40	89	35	4361V17.0870	47.55	13.30	14	45	107	43	4361V17.1300	88.30
4.80	6	36	66	20	4361V17.0480	33.95	8.80	10	40	89	35	4361V17.0880	47.55	13.50	14	45	107	43	4361V17.1350	88.30
4.90	6	36	66	20	4361V17.0490	33.95	8.90	10	40	89	35	4361V17.0890	47.55	14.00	14	45	107	43	4361V17.1400	88.30
5.00	6	36	66	20	4361V17.0500	33.95	9.00	10	40	89	35	4361V17.0900	47.55	14.20	16	48	115	45	4361V17.1400	115.20
5.10	6	36	66	20	4361V17.0510	33.95	9.10	10	40	89	35	4361V17.0910	47.55	14.50	16	48	115	45	4361V17.1450	115.20
5.20	6	36	66	20	4361V17.0520	33.95	9.20	10	40	89	35	4361V17.0920	47.55	14.70	16	48	115	45	4361V17.1470	115.20
5.30	6	36	66	20	4361V17.0530	33.95	9.30	10	40	89	35	4361V17.0930	47.55	14.80	16	48	115	45	4361V17.1480	115.20
5.40	6	36	66	20	4361V17.0540	33.95	9.40	10	40	89	35	4361V17.0940	47.55	15.00	16	48	115	45	4361V17.1500	115.20
5.50	6	36	66	20	4361V17.0550	33.95	9.50	10	40	89	35	4361V17.0950	47.55	15.10	16	48	115	45	4361V17.1500	115.20
5.55	6	36	66	20	4361V17.0555	33.95	9.60	10	40	89	35	4361V17.0960	47.55	15.50	16	48	115	45	4361V17.1550	115.20
5.60	6	36	66	20	4361V17.0560	33.95	9.70	10	40	89	35	4361V17.0970	47.55	15.80	16	48	115	45	4361V17.1550	115.20
5.70	6	36	66	20	4361V17.0570	33.95	9.80	10	40	89	35	4361V17.0980	47.55	16.00	16	48	115	45	4361V17.1600	115.20
5.80	6	36	66	20	4361V17.0580	33.95	9.90	10	40	89	35	4361V17.0990	47.55	16.50	16	48	123	45	4361V17.1650	145.90
5.90	6	36	66	20	4361V17.0590	33.95	10.00	10	40	89	35	4361V17.1000	47.55	16.75	16	48	123	45	4361V17.1675	145.90
6.00	6	36	66	20	4361V17.0600	33.95	10.10	12	45	102	40	4361V17.1010	64.65	17.00	16	48	123	45	4361V17.1700	145.90
6.10	8	36	79	24	4361V17.0610	40.75	10.20	12	45	102	40	4361V17.1020	64.65	17.50	16	48	123	45	4361V17.1750	145.90
6.20	8	36	79	24	4361V17.0620	40.75	10.30	12	45	102	40	4361V17.1030	64.65	17.80	16	48	123	45	4361V17.1780	145.90
6.30	8	36	79	24	4361V17.0630	40.75	10.40	12	45	102	40	4361V17.1040	64.65	18.00	16	48	123	45	4361V17.1800	145.90
6.35	8	36	79	24	4361V17.0635	40.75	10.50	12	45	102	40	4361V17.1050	64.65	19.00	16	50	131	45	4361V17.1900	176.65
6.40	8	36	79	24	4361V17.0640	40.75	10.60	12	45	102	40	4361V17.1060	64.65	20.00	16	50	131	45	4361V17.1600	176.65
6.50	8	36	79	24	4361V17.0650	40.75														

**4361V25..  
5 x Dc**



Dc	lc	I5	I1	d1	Best.Nr.4361V25..	CHF	Dc	lc	I5	I1	d1	Best.Nr.4361V25..	CHF	Dc	lc	I5	I1	d1	Best.Nr.4361V25..	CHF
h6					no.cde./ord.no.		h6					no.cde./ord.no.		h6					no.cde./ord.no.	
3.00	23	36	66	6	4361V25.0300	42.45	7.70	43	43	91	8	4361V25.0770	50.95	12.80	60	45	124	14	4361V25.1280	110.10
3.10	23	36	66	6	4361V25.0310	42.45	7.80	43	43	91	8	4361V25.0780	50.95	12.90	60	45	124	14	4361V25.1290	110.10
3.20	23	36	66	6	4361V25.0320	42.45	7.90	43	43	91	8	4361V25.0790	50.95	13.00	60	45	124	14	4361V25.1300	110.10
3.25	23	36	66	6	4361V25.0325	42.45	8.00	43	43	91	8	4361V25.0800	50.95	13.20	60	45	124	14	4361V25.1320	110.10
3.30	23	36	66	6	4361V25.0330	42.45	8.10	49	49	103	10	4361V25.0810	59.40	13.30	60	45	124	14	4361V25.1330	110.10
3.40	23	36	66	6	4361V25.0340	42.45	8.20	49	49	103	10	4361V25.0820	59.40	13.40	60	45	124	14	4361V25.1340	110.10
3.50	23	36	66	6	4361V25.0350	42.45	8.30	49	49	103	10	4361V25.0830	59.40	13.50	60	45	124	14	4361V25.1350	110.10
3.60	23	36	66	6	4361V25.0360	42.45	8.40	49	49	103	10	4361V25.0840	59.40	13.60	60	45	124	14	4361V25.1360	110.10
3.65	23	36	66	6	4361V25.0365	42.45	8.50	49	49	103	10	4361V25.0850	59.40	13.70	60	45	124	14	4361V25.1370	110.10
3.70	23	36	66	6	4361V25.0370	42.45	8.60	49	49	103	10	4361V25.0860	59.40	13.80	60	45	124	14	4361V25.1380	110.10
3.80	29	36	74	6	4361V25.0380	42.45	8.70	49	49	103	10	4361V25.0870	59.40	13.90	60	45	124	14	4361V25.1390	110.10
3.90	29	36	74	6	4361V25.0390	42.45	8.80	49	49	103	10	4361V25.0880	59.40	14.00	60	45	124	14	4361V25.1400	110.10
4.00	29	36	74	6	4361V25.0400	42.45	8.90	49	49	103	10	4361V25.0890	59.40	14.10	63	48	133	16	4361V25.1410	144.00
4.10	29	36	74	6	4361V25.0410	42.45	9.00	49	49	103	10	4361V25.0900	59.40	14.20	63	48	133	16	4361V25.1420	144.00
4.20	29	36	74	6	4361V25.0420	42.45	9.10	49	49	103	10	4361V25.0910	59.4							